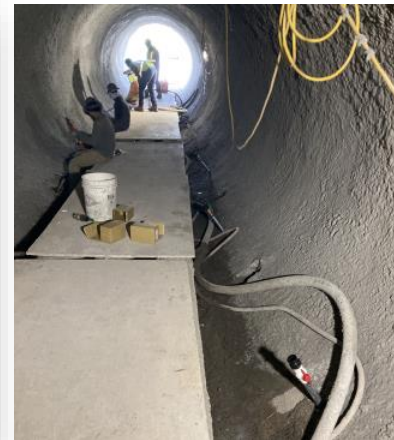


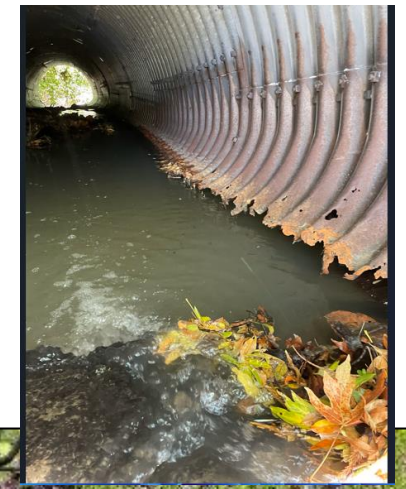
ENVIRONMENTAL CONSIDERATIONS DURING TRENCHLESS REHABILITATION, SPRAY APPLIED PIPE LINERS (SAPL)

GeoTree Solutions
Kurt Chirbas , PE (IL) CPESC
Kurt.Chirbas@Henkel.com
(916) 215-3163



PRESENTATION OVERVIEW

- What is the trenchless method called “Spray Applied Pipe Lining” (SAPL) background
- What is a GeoPolymer Mortar for SAPL
- Environmental elements to consider for selecting a trenchless method(s) for a specific project
- Evaluating the environment elements during design, construction, and post construction
- Environmental advantages of SAPL vs other Trenchless methods
- Case studies of SAPL with examples of environmental aspects being addressed within the project



MIGHT THE ENVIRONMENT BE IMPACTED (DUST OR SPILL) FOR THIS SAPL INSTALLATION?



GENERAL STEPS WHEN CONSIDERING WHICH TRENCHLESS METHOD TO CONSIDER:

A) Evaluate the condition of the Existing conveyance system:

- When it was built, as-builts, pipe material, dimensions, lengths, etc.
- Conditions by visual and/or CCTV, water intrusion, crown and invert conditions, sediment loading
- Current conveyance system dimensions (ovality, corrosion rate, etc.)
- Operation conditions such as flow characteristics, H₂S values, velocity, debris flow, pressure, gravity, lateral connections, etc..
- Access to conveyance system, depth to crown of pipe, groundwater table, other external loads such as traffic, etc.

B) Determine type of rehabilitation

- Point repair
- Invert repair
- Crown repair
- Segment repair
- Overall relining
- Partial or Full structural repair

CONTINUATION GENERAL STEPS WHEN CONSIDERING WHICH TRENCHLESS METHOD TO CONSIDER:

C) Different trenchless rehabilitation methods

- Cured in Place Pipe (CIPP)
- Slip Lining
- Spray Applied Pipe Lining (SAPL)
- Fiber Reinforced Polymer (FRP)
- Spiral wound

D) Evaluating which methods to consider

- Size, shape and length of pipe
- Structural or lining
- Hydraulic flow capacity
- Bypass
- Access (current and/or potential excavation)
- Environment (air, water, aquatic, treatment plant)
- Disruption of traffic, utilities, public
- Segment/phase installation requirements
- Weather
- Construction time/contingency
- Cost
- Meeting overall Goal of the rehabilitation (longevity, performance, etc.)

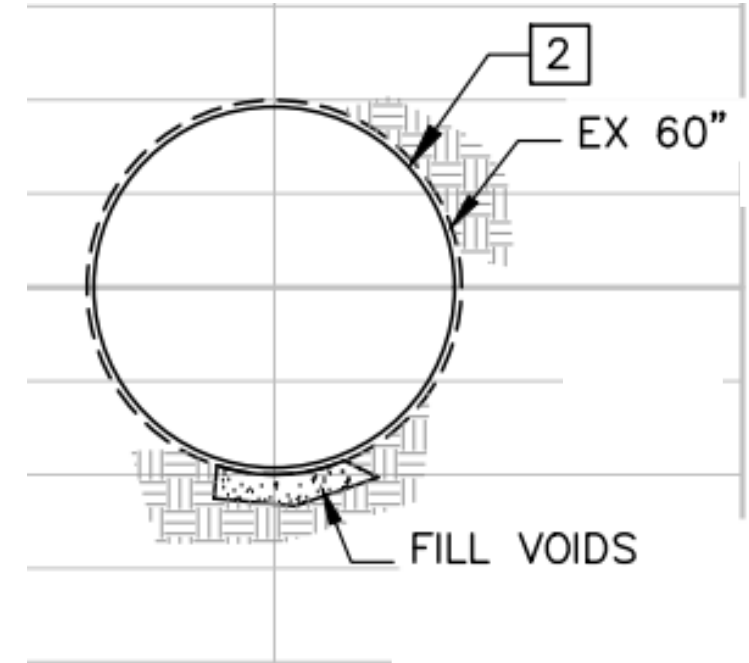
POTENTIALLY DEVELOP A MATRIX EVALUATION TO DETERMINE WHICH TRENCHLESS TECHNOLOGIES TO CONSIDER FOR A PROJECT :

Identify import criteria’s for your project to consider which method(s) might be the best option:

| Project name and pipe size evaluation matrix Example | | | | |
|--|------|-------------|--------------|------|
| Factor (1 -Worst & 4 Best) | CIPP | Slip Lining | Spiral wound | SAPL |
| Above Ground Site Preparation/Foot Print | 1 | 3 | 3 | 4 |
| Weather constraints | 1 | 2 | 2 | 4 |
| Environment Requirements | 1 | 2 | 3 | 4 |
| Bypass Pumping Requirements | 1 | 3 | 3 | 3 |
| Permit Requirements | 1 | 3 | 3 | 3 |
| Construction Duration | 1 | 2 | 4 | 3 |
| Maintain Existing Flow Capacity | 4 | 3 | 2 | 3 |
| 50 YR LifeCycle | 4 | 4 | 1 | 4 |
| Cost | 3 | 1 | 4 | 4 |
| Overall Scores | 15 | 19 | 20 | 24 |

You might consider specifying 2 Trenchless methods based on evaluation. Bids become more competitive.

SAPL: A NEW PIPE WITHIN AN OLD PIPE/TUNNEL FOR RELINING OR STRUCTURAL REHABILITATING



Structural rehabilitation min thickness

$30'' \leq X < 54''$ $T_{min} = 1.00'' \times (1500/FS)^{0.5}$ and T_{min} can not go below 1.00" no matter what FS is
 $54'' \leq X \leq 84''$ $T_{min} = 1.50'' \times (1500/FS)^{0.5}$ and T_{min} can not go below 1.50" no matter what FS is
 $84'' < X \leq 102''$ $T_{min} = 1.75'' \times (1500/FS)^{0.5}$ and T_{min} can not go below 1.75" no matter what FS is
 $102'' < X \leq 120''$ $T_{min} = 2.00'' \times (1500/FS)^{0.5}$ and T_{min} can not go below 2.00" no matter what FS is

(FS) Flexural Strength by ASTM C78

SPRAYED APPLIED PIPE LINER (SAPL)

Just for clarification:

There are two separate categories for SAPL:

- Geopolymer/Cement Mortars - for Structural rehabilitation like **GeoSpray** (Stand alone - typically without other reinforcement requirements)
- Polymer Lining (epoxy, polyurethane or polyurea) - for lining (protection)

When referring specifically to mortars it can also be called or referred to as:

- Centrifugally Cast Concrete Pipe (CCCP)
- Centrifugally Cast Concrete Pipe Liner (CCCPL)
- Spray Applied Liners (SAL)
- Spray in Place Pipe (SIPP)

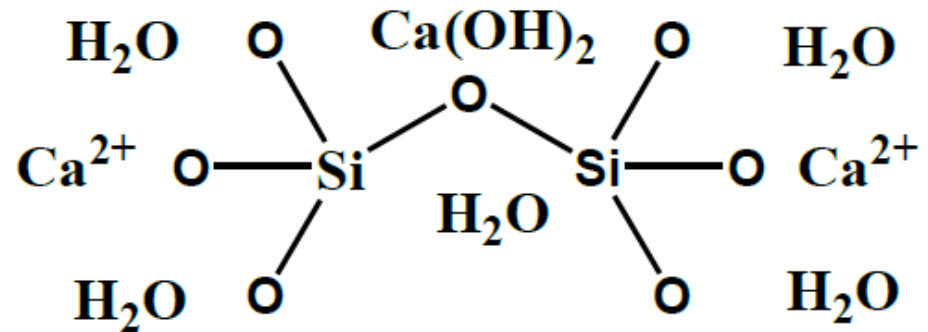
Cement Mortar Lining (CML) is a term typically used in water pipe:

Usually for lining steel water pipe (AWWA M28) for corrosion and water quality, typically not for structural rehabilitation, with an applied liner thickness around ½ inch using OPC.

CML under AWWA 602, also NSF 61 , Taste and Smell certification

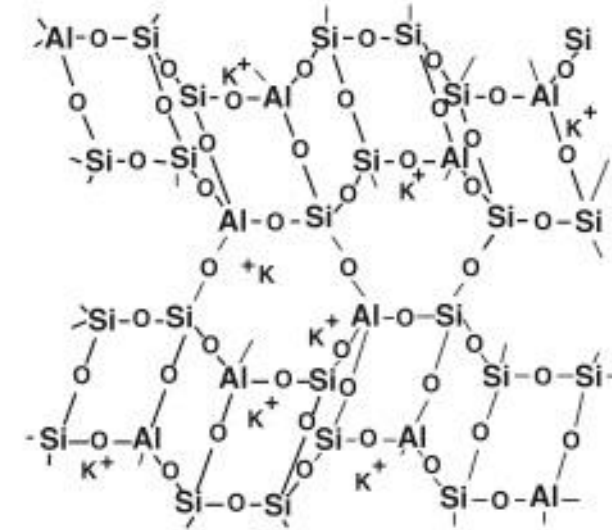


CHEMISTRY PRIMER: OPC VS GEOPOLYMERS



Typical Hydrated OPC Structure

CA(OH)₂ corrosion issue



Typical Geopolymer Structure

Min. bad actors, stronger bond

Geopolymer mortar should be composed of at minimum 70% Pozzolanic material selected from the list of: SiO₂, MgO, Al₂O₃, Fe₂O₃ and be verified by third party certified X-ray Fluorescence (XRF) testing.

GEOSPRAV MORTAR ADVANTAGES:

Physical Properties

| Test Method | Duration | GeoSpray | Conventional Repair Mortar |
|--|-------------------------------|--|--------------------------------------|
| Compressive Strength ASTM C-39/C-109 | 1 Day 28 Days | Min. 2,500 psi / 17 MPa Min. 8,000 psi / 55 MPa | 5000 psi / 34 MPa |
| Flexural Strength ASTM C-78 | 7 Day 28 Days | 750 psi / 5.2 MPa 1500 psi / 10.3 MPa | 500 psi / 3.4 MPa |
| Modulus of Elasticity ASTM C-469 | 1 Day 28 Days | 3,000,000 psi / 20700 MPa 5,800,000 psi / 40000 MPa | 3,000,000 psi / 20700 MPa |
| Bond Strength to Concrete ASTM C-882 | 1 Day 28 Days | Min 900 psi / 6.2 MPa Min. 2,500 psi / 17 MPa | N/A |
| Set Time ASTM C-807 Initial Cure Time | Initial Set Final Set | 60 - 75 Minutes 90 - 110 Minutes | 120 Minutes 300 minutes |
| Freeze Thaw Durability ASTM C-666 | 300 Cycles | 100% Zero loss | 80% to 90% 10% to 20% degradation |
| Shrinkage ASTM C-1090 | 28 Days | 0.00% @ 65% R. H. | 0.35% to 0.50% Shrinkage |
| Tensile Strength ASTM C-496 | 28 Days | Min. 800 psi / 5.5 MPa | 400 psi / 2.7 MPa |
| Abrasion Resistance ASTM C-1138 | 5 Cycles @ 28 Day Maturity | 2.7% Loss | 4.7% Loss |
| Rapid Chloride Ion Permeability ASTM C-1202 | 28 Days | Very Low | N/A |

GEOSPRAV MORTAR ADVANTAGES:

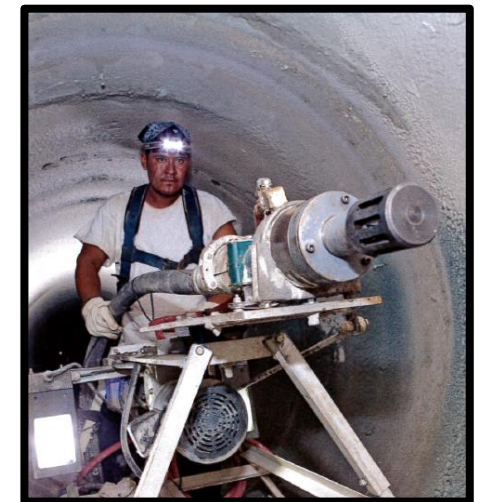
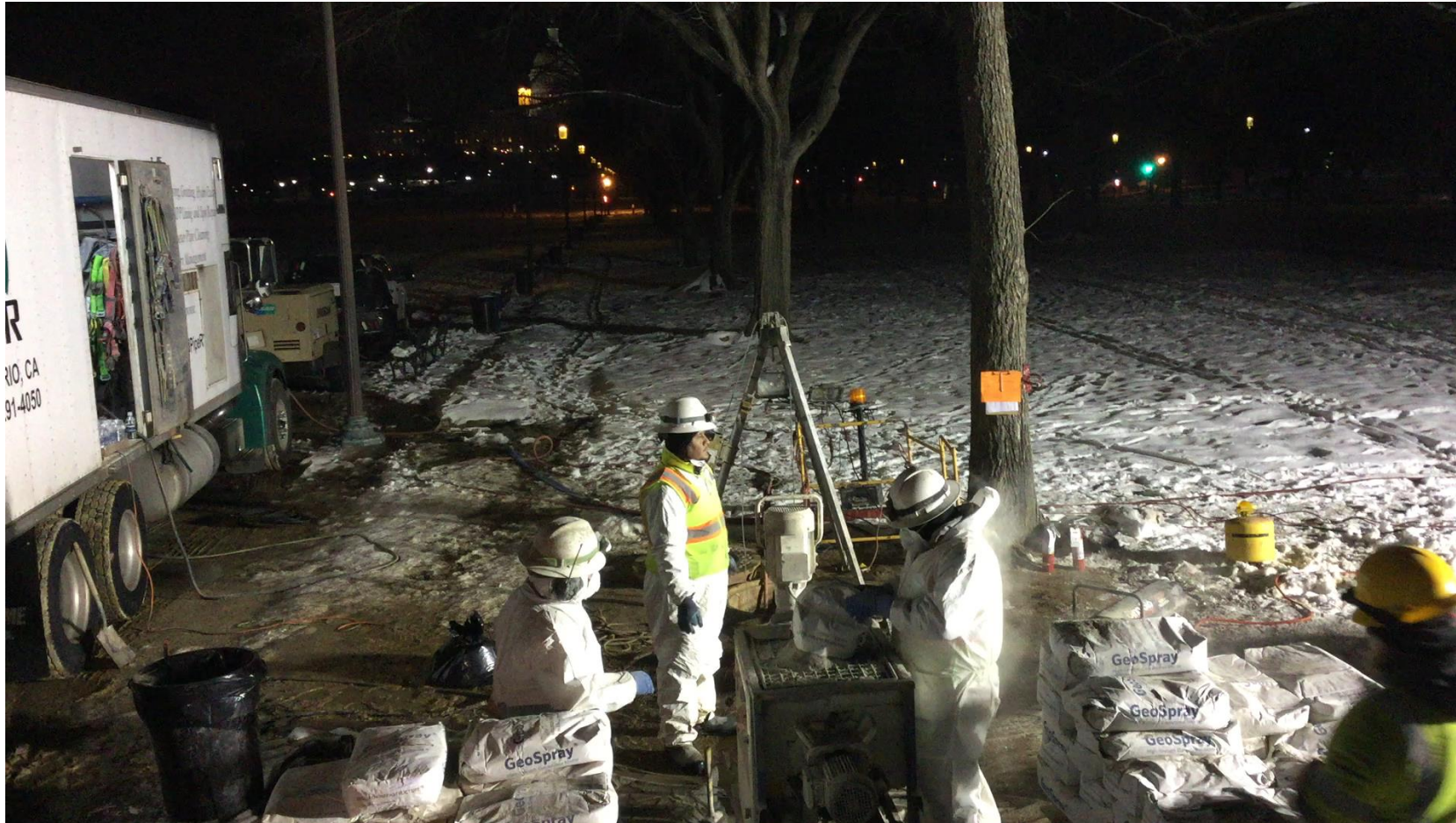
Self Bonding Properties

Results:

- Samples cast of GeoSpray (both halves) when tested under compression did not break at the joint.
- The chemical nature of GeoSpray allows for chemical bonding across the interface - even with pours 28 days apart - resulting in a monolithic structure.
- Samples cast of competitive OPC-based product always broke along the joint



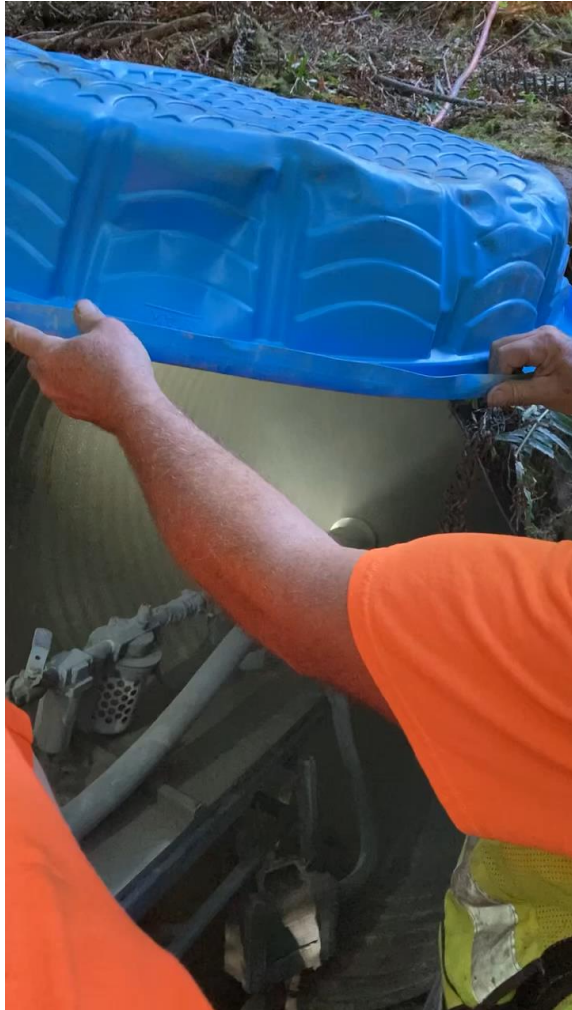
STRUCTURAL SAPL - GEOPOLYMER LINING SYSTEM



GEOPOLYMER SHOTCRETE APPLICATION



SAPL GEOPOLYMER (SPIN CAST AND SHOTCRETE APPLICATION)





WHAT ARE THE POTENTIAL ENVIRONMENTAL IMPACTS ON ANY REHABILITATION/CONSTRUCTION PROJECT

- Groundwater
- Stormwater/runoff
- Soil
- Air
- Wildlife
- Aquatic Life
- Vegetation
- Noise



ENVIRONMENTAL REGULATIONS CONTINUE TO EVOLVE AS IT RELATES TO CONSTRUCTION SITES:

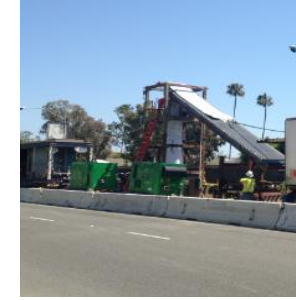
- Federal
- State
- County
- City

WHY ARE THESE CONSTRUCTION LAWS IMPORTANT ?

- Ensure asset owners, design engineers, and contractors adhere to regulations
- Minimize impact to the environment and to the public

ENVIRONMENTAL ELEMENTS TO CONSIDER WHEN SELECTING TRENCHLESS METHOD FOR A SPECIFIC PROJECT

- Air emission that include VOCs, dust, and/or odor concerns during construction activities, curing process and how it impacts the site
- Stormwater/Streamwater impacted during construction activities, its impacts to runoff water, return to flow of conveyance or wastewater treatment facility.
- Bypass layout and impact specially when working with streams and creeks for wildlife and aquatic life (active vs passive bypass)
- Impact to the public/residence and traffic
- Excavation requirements and/or surrounding area disturbance to facility the rehabilitation like insertion pit



CONSIDER ENVIRONMENTAL ELEMENTS UP FRONT AS THEY MAY HAVE A MAJOR IMPACT

- Design elements (construction layout, construction sequence, countering groundwater, access to pipe, excavation plans, etc.)
- Construction schedule and/or duration (seasonal, climate, bypass volume, etc.)
- Permit requirements (air, water, NPDES, DNR, Army Corp, state, county or local regulations, etc.)
- Monitoring requirements and action levels becoming more standard for (air, water, noise, traffic, wildlife, etc.)
- Special Construction equipment (water treatment, air filters, containments, noise reducers, etc.) other contingency plans



CONTINUE... CONSIDER ENVIRONMENTAL ELEMENTS UP FRONT AS THEY MAY HAVE A MAJOR IMPACT

- Public exposure, traffic and parking disruption
- Wildlife and aquatic exposure or treatment plant operations
- Construction materials and curing process for selected rehabilitation method
- Ask your supplier about potential issues and/or testing results for toxicity during installation, curing, first flush or exposed to wildlife (air and water)
- Overall cost of the project (every element mentioned above)
- Exposure to asset owner and contractor (fines, lawsuits, losing license, employee termination etc.)



Short-term Methods for Estimating the Chronic Toxicity of Effluents and

Underground Pipe Catches Fire

| Item No. | Item Name | Item Description | Unit of Measure | Estimated Quantity |
|----------|-----------|------------------|-----------------|--------------------|
| 0001 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0002 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0003 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0004 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0005 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0006 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0007 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0008 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0009 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0010 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0011 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0012 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0013 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0014 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0015 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0016 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0017 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0018 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0019 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |
| 0020 | 000000 | UNDERGROUND PIPE | LS | LUMP SUM |

Exposure to lawsuits, also known as litigation risk or legal risk, is the possibility that a company or individual will be sued. This risk can arise from a company's products, services, actions/non-actions, or other events.



LOOKING AT SPECIFIC ENVIRONMENT ELEMENTS DURING DESIGN, CONSTRUCTION AND POST CONSTRUCTION

- **Permits** (agencies are starting to require ecotoxicity testing and are holding permits until you have the data or requiring restrictions and/or air purifiers, water filtration, temperature control, etc. as it relates to air and water issues that could potentially be impacted during construction) and **how long it takes to receive the permit**
- **Monitoring** (during and after installation) to verify public, wildlife and aquatic verification or water from particulates, odor and/or VOC **have not been impacted and contingency plan if exceeded limits occur during or immediately after construction. Watch for potential hick-ups at treatment plant when return to service for sanitary.**
- **Environmental testing** (during installation which includes any processes in the field, curing and first flush) **more than just a Safety Data Sheet (SDS)**



REGULATORY EXPOSURE RATE

Table 3.1. Gas-Phase Regulatory Standards/Guidelines for S

| Agency | Guidelines or Standards | | Short-Term Guideline/Standard | | | |
|---|--|---|-------------------------------|-------------|--|--------|
| | | | Value (mg/m ³)*** | Value (ppm) | Averaging Time | Basis |
| Occupational Safety and Health Administration (OSHA) (from ACGIH) | Construction Permissible Exposure Limit (PEL) Standard | | 420 | 100 | 8-hr | Health |
| | | | 840 | 200 | 8-hr ceiling (must not be exceeded for any 15-min. period) | Health |
| | | | 2,520 | 600 | 5-min. | Health |
| National Institute for Occupational Safety and Health (NIOSH) | Recommended Exposure Limit (REL) | | 215 | 50 | 10-hr | Health |
| | | | 425 | 100 | 15-min | Health |
| US Environmental Protection Agency (EPA) | Acute Exposure Guideline Level (AEGl) | Level 1 (discomfort/transient effects) | 85 | 20 | 10-min | Health |
| | | | 85 | 20 | 30-min | Health |
| | | | 85 | 20 | 1-hr | Health |
| | | | 85 | 20 | 4-hr | Health |
| | | | 85 | 20 | 8-hr | Health |
| | | Level 2 (serious, irreversible impacts) | 980 | 230 | 10-min | Health |
| | | | 680 | 160 | 30-min | Health |
| | | | 550 | 130 | 1-hr | Health |
| | | | 550 | 130 | 4-hr | Health |
| | | | 550 | 130 | 8-hr | Health |
| | | Level 3 (life-threatening) | 8080 | 1,900 | 10-min | Health |
| | | | 8080 | 1,900 | 30-min | Health |
| | | | 4680 | 1,100 | 1-hr | Health |
| | | | 1450 | 340 | 4-hr | Health |
| | | | 1450 | 340 | 8-hr | Health |

<https://live-nassco.pantheonsite.io/wp-content/uploads/2021/06/NASSCO-CUIRE-Final-Report-04-30-2018-1.pdf>

Exhibit B-2. National Ambient Air Quality Standards^a

| Pollutants | Primary Standards Value | Primary Standards Averaging Period | Secondary Standards |
|-------------------|--------------------------------|------------------------------------|-----------------------------------|
| CO | 9 ppm (10 mg/m ³) | 8 hours | None |
| CO | 35 ppm (40 mg/m ³) | 1 hour | None |
| NO ₂ | 53 ppb | Annual (Arithmetic average) | Same as primary |
| NO ₂ | 100 ppb | 1 hour | None |
| O ₃ | 0.075 ppm | 8 hours | Same as primary |
| PM ₁₀ | 150 µg/m ³ | 24 hours | Same as primary |
| PM _{2.5} | 15.0 µg/m ³ | Annual (Arithmetic average) | Same as primary |
| PM _{2.5} | 35 µg/m ³ | 24 hours | Same as primary |
| SO ₂ | 75 ppb | 1 hour | None |
| SO ₂ | None | None | 500 ppb average period of 3 hours |
| Pb | 0.15 µg/m ³ | Rolling 3-month average | Same as primary |

Source: EPA's NAAQS website at: <https://www.epa.gov/naaqs>. The information in the table is current as of September 2012. Please refer to the website to check for updates as well as to review additional notes that pertain to these standards. The standards are codified at 40 Code of Federal Regulations (CFR) part 50.

^a µg/m³ = microgram per cubic meter; CO = carbon monoxide; mg/m³ = milligram per cubic meter; NO₂ = nitrogen dioxide; O₃ = ozone; Pb = lead; PM₁₀ and PM_{2.5} = particulate matter with an aerodynamic diameter equal to or less than 10 microns and 2.5 microns, respectively; ppb = part per billion; ppm = part per million; SO₂ = sulfur dioxide.

https://www.faa.gov/sites/faa.gov/files/about/office_org/headquarters_offices/apl/1-air-quality.pdf

ENVIRONMENTAL COMPARISON OF SAPL GEOPOLYMER MORTAR VS OTHER TRENCHLESS METHODS

Relative Environment Comparison between Trenchless Technologies - Large Diameter Pipe

| Trenchless technology | Air Emission Consideration * | Water Quality (immediate after curing) for Storm | Disposal or Treatment Requirements | Carbon Foot print | Bypass | Construction Footprint | Insertion Pit/Excavation | Traffic Disruption | Public Disruption |
|-----------------------------|--|--|--|-------------------|----------------------|------------------------|--------------------------|--------------------|-------------------|
| SAPL - GeoPolyer (GeoSpray) | Particulates | Pass - Eco testing | Cleaning of Equipment | Low | Internal or External | Small | Existing manhole | Low | Low |
| CIPP* | | | | | | | | | |
| UV | Odor/VOC | Ask for Ecotesting | Resin Containment | High | External | Large | Depends | Moderate/High | Moderate/High |
| Steam | Odor/VOC | Ask for EcoTesting | Potential Air Filtration/Resin Containmnet | High | External | Large | Depends | Moderate/high | Moderate/high |
| Hot Water | Odor/VOC | Ask for Ecotesting | Treating Process Water/Resin Containment | High | External | Large | Depends | Moderate/High | Moderate/High |
| Slip Lining | Particulates (mixing on site grout) | Ask Ecotest on grout | Cleaning of Equipment | High | Internal or external | Large | Yes | Significant | Significant |
| Carbon Fiber Polymers | Odor/VOC | Ask for Ecotesting | Resin Containment/Cleaning of Equipment | Moderate | External | Compact | Existing manhole | Low | low |
| | | | | | | | | | |
| | *Eavulate wetout over hole installations | | | | | | | | |

CASE STUDIES

STRUCTURAL REHABILITATION OF A 60" DIAMETER AND A 72" X 110" ARCH CULVERT

Product: GeoSpray 61 Geopolymer Mortar

Location: City of Orinda, California



ENVIRONMENTAL ELEMENTS OF PROJECT

- Wildlife and aquatic life in stream - Permitting and Ecotoxicity Testing
- Dust control - Minimize exposure to public and surrounding area
- Erosion protection - minimum disturbance to stream and hillside
- Traffic disturbance - main street for public traffic
- Public disturbance - foot traffic and construction equipment
- Hazard containment – eliminate potential spills
- Vegetation protection - minimize impacting or distorting vegetation
- Noise – minimize noise in a residential area

ENVIRONMENTAL ELEMENTS OF PROJECT

from Army Corps. Did you get this comment for your other Projects?

Application of the geopolymers mortar inside the storm drains would constitute permanent discharge of fill into waters of the US if the storm drains are fully within our jurisdiction.

If you'd like to assume the 3 storm drains are within our jurisdiction, would you please provide quantity estimates for the discharge of the mortar for each of the locations? If you'd rather proceed with a jurisdictional determination to assess exactly how much each drain is within our jurisdiction, we can go that route too. The latter route would add several weeks to the permitting process.

ENVIRONMENTAL ELEMENTS OF PROJECT

5.1 Regulatory Compliance and Work Windows

1. **Design Conformance.** The Project shall be constructed in conformance with the Application materials and as described in this Certification. The geopolymer mortar shall not be used for the repairs until the Permittee has demonstrated the cured product is not acutely toxic to aquatic life. The Permittee shall fully comply with engineering plans, specifications, and technical reports submitted in the Application or supplemental materials required as part of this Certification. Any changes to information provided in the Application must be submitted to the Water Board and receive Executive Officer approval before the changes are implemented;

ENVIRONMENTAL ELEMENTS OF PROJECT

5.3 Pre-Construction Reporting and Other Requirements

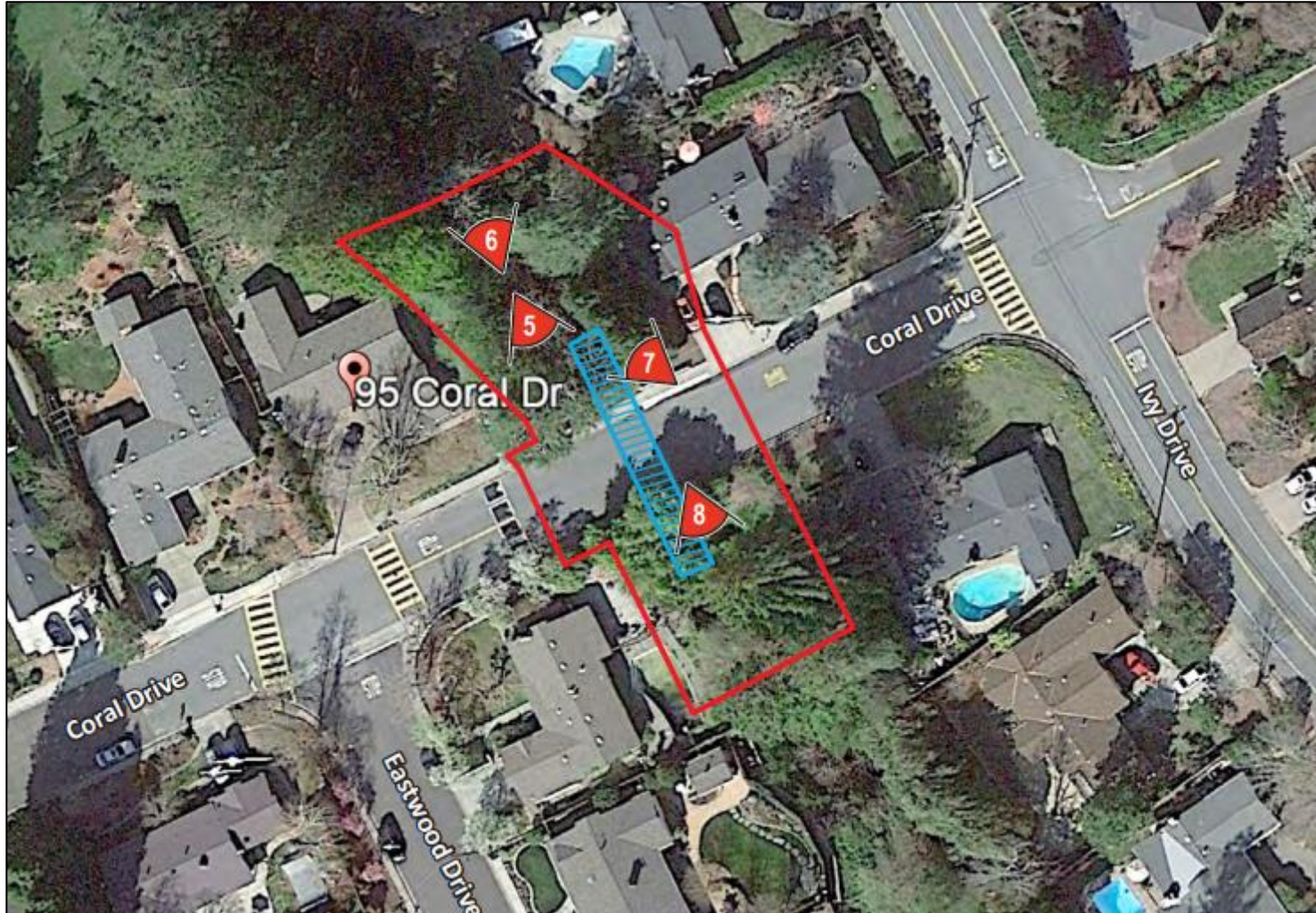
11. **Geopolymer Mortar Toxicity Testing.** Geopolymer mortar shall not be used for the culvert repairs until the Permittee has demonstrated that the cured product is not acutely toxic to aquatic life. To demonstrate that the liner material is non-toxic to aquatic life, the material shall be tested by measuring the survival of test organisms in a 96-hour bioassay. Test organisms shall be

for in-situ application in the culverts. If final or intermediate results of an acute bioassay test indicate that the percentage of surviving test organisms is less than 70 percent, the Permittee shall extend the curing time, up to 30 days, prior to sample collection and repeat the test. If the control survival rate is less than 70 percent, the bioassay test shall be restarted with new fish/alternative species. If a test species survival rate of 70 percent or less is observed after the material is fully cured, then the geopolymer mortar shall not be used for culvert repairs. The test results shall be submitted, satisfactory to the Executive Officer, within 30 days of the start of construction. Test results shall include the following, at a minimum, for each

Rationale: This condition is necessary to ensure that Project implementation does not impact water quality in ways that impair the designated beneficial uses of waters of the State (Basin Plan Chs. 3 and 4) and to ensure minimization of impacts to waters of the State.

Specifications called out Acute Toxicity of leachates Water and Marine Organisms EPA-821-R-03-012 (LC100 – 100% Survival with 6 hour cure time to resume flow of water through pipe)

AERIAL VIEW OF SITE WITH DENSE STREAM VEGETATION



PROJECT SITE AREA



PROJECT SITE AREA

View 1



View 2



View 3



View 4



View 5



72 INCH X 110 INCH CMP ARCH MORAGA DRIVE



COMPLETE PROJECT

Project Outcome

- Ecotoxicity testing for permit approval
- Release water 6 hours after installation
- No effects to aquatic life
- Minimum disturbance to the public
- Small footprint allowing traffic to continue
- No dust issues
- Minimal disturbance to stream back vegetation



ASCE AMERICAN SOCIETY
OF CIVIL ENGINEERS



FROM THE FIELD

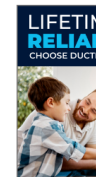
Culvert rehabilitation project minimizes environmental impacts

6/19/2024 0 5 MIN READ

SHARE   

By Kurt S. Chirbas Sr., P.E., CPESC

ADV



Related Item

Concrete collaboration



STRUCTURAL REHABILITATION OF A 36" X 58" CULVERT

Product: GeoSpray 61 Geopolymer Mortar

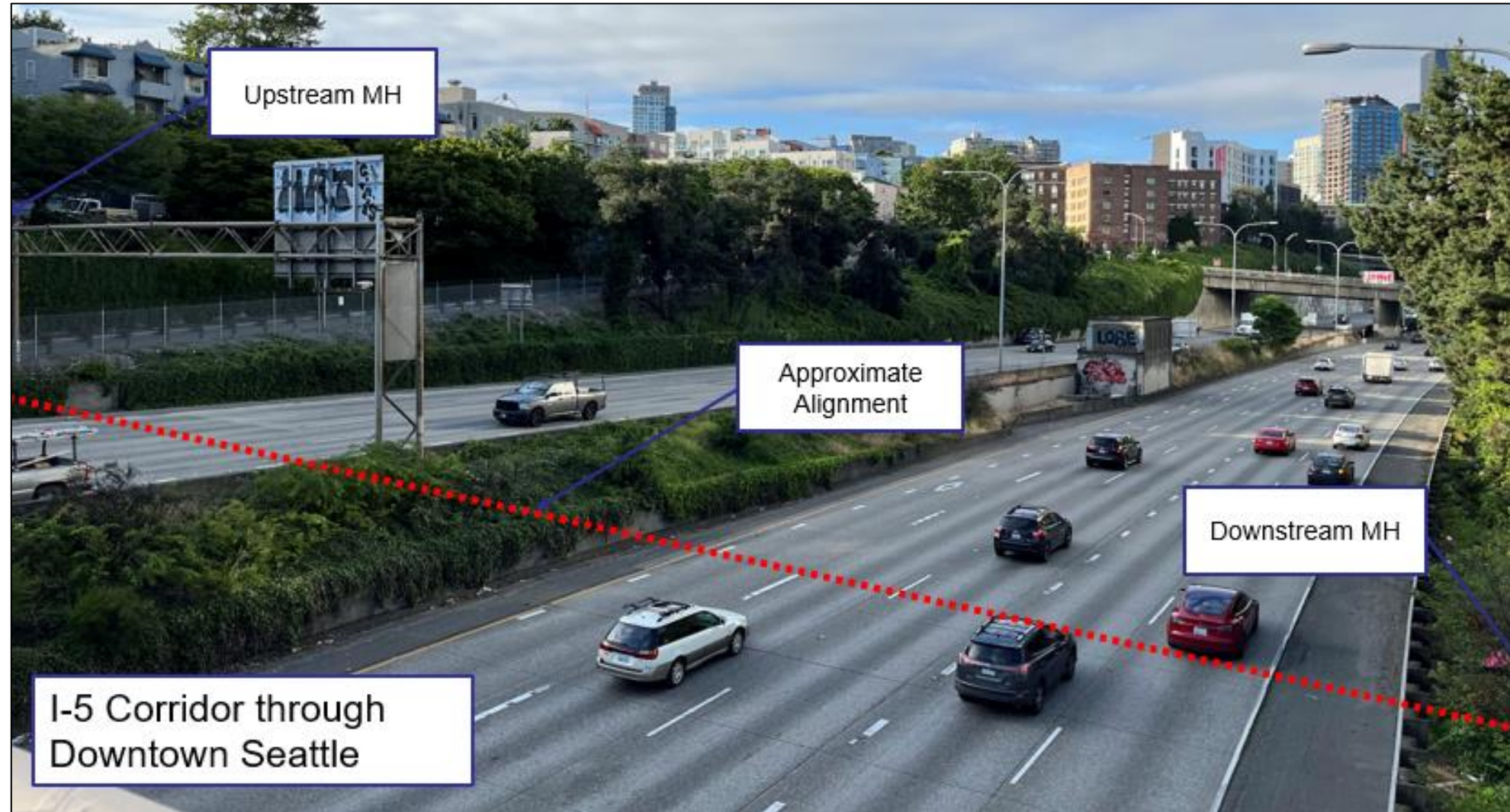
Location: Seattle, Washington



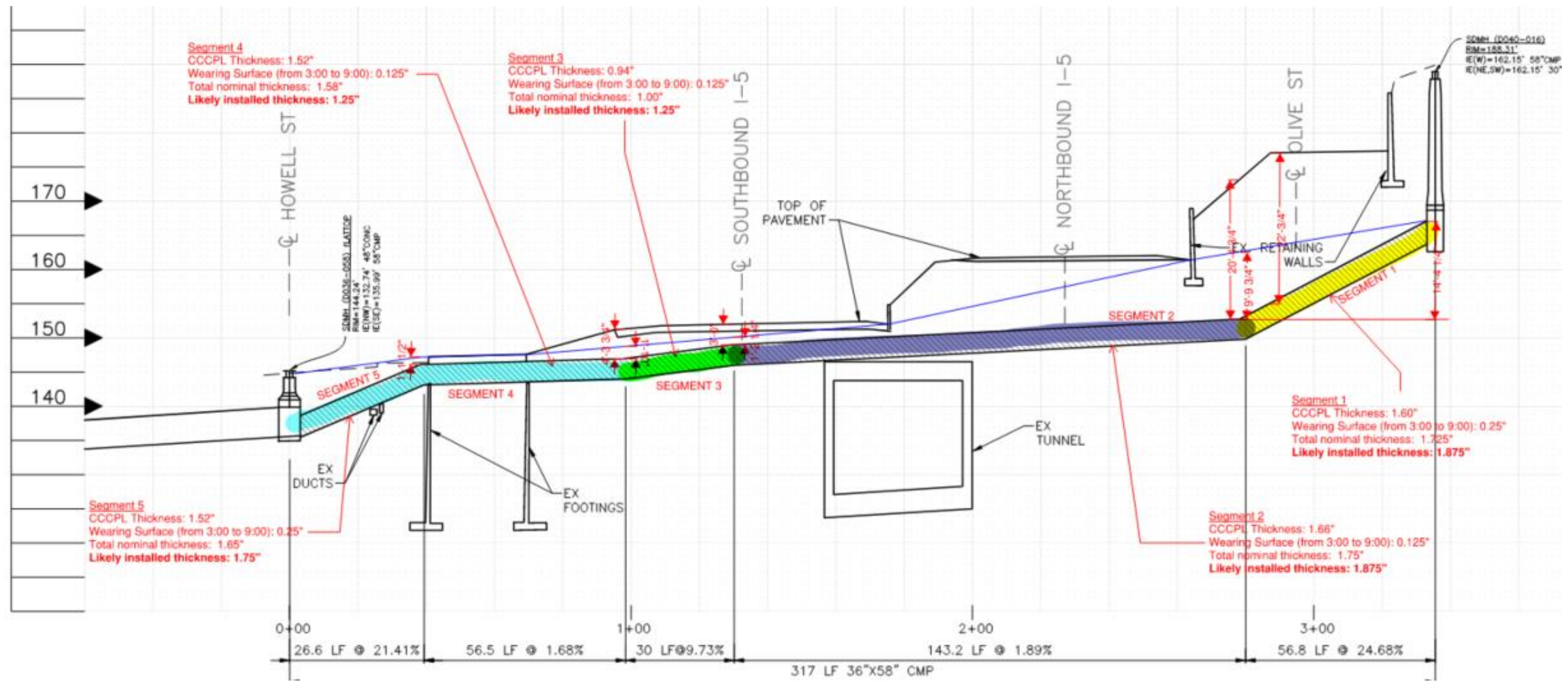
ENVIRONMENTAL SUBMITTAL PLAN REQUIREMENTS INCLUDED:

- Dust control
- Erosion control
- Tree, Vegetation and soil protection
- Traffic disturbance - main street for public traffic
- Public disturbance - foot traffic and construction equipment
- Waste Management Plan
- Spill/Hazard containment – eliminate potential spills
- Noise mitigation - residential area (even if adjacent to I-5 😊)
- Stormwater Management

PROJECT SITE AREA



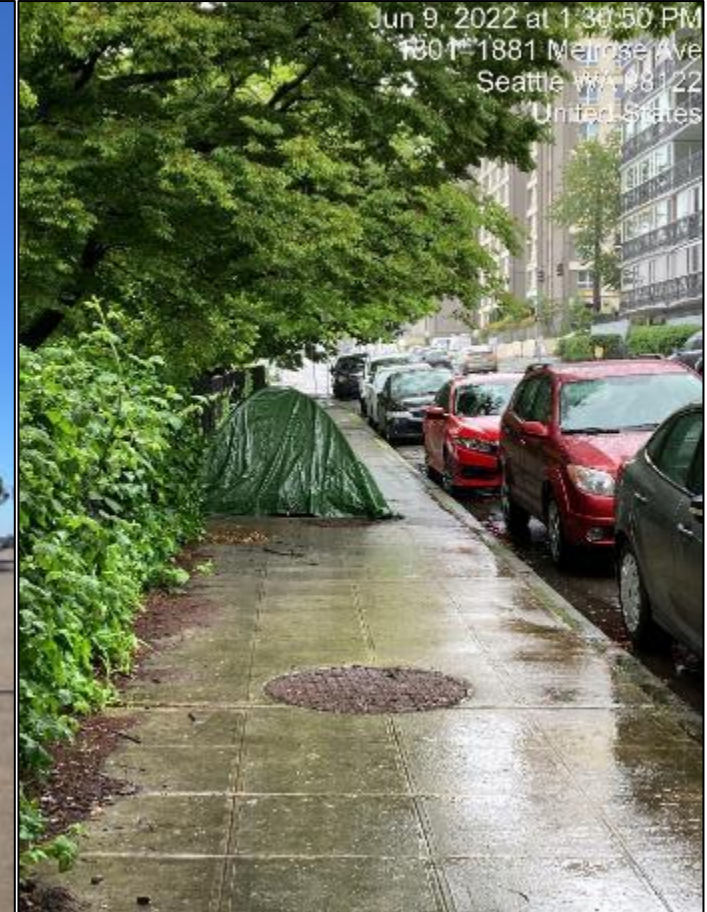
PROFILE OF CULVERT



CONDITION OF CULVERT



SMALL FOOTPRINT AREA FOR CONSTRUCTION



DUST CONTROL REQUIREMENTS



7-24.7(2) ODOR AND DUST CONTROL PLAN

The Contractor shall submit an Odor and Dust Control Plan to the Engineer for approval prior to starting construction. The Plan shall outline the specific measures and procedures to be implemented if the Owner or Contractor receives a public complaint regarding dust emissions or other construction-related odors. Specific measures to address odor complaints may include ventilating upstream and downstream maintenance holes; odor monitoring; using pressure cleaners, fans, or other measures to reduce or eliminate dust or odors; and other industry standard practices that may minimize project-related dust and/or odors.

COMPLETED LINING

Project outcome

- No impacted to traffic
- Air monitoring indicated no effects to air quality
- Minimal disturbance to the public
- Small footprint to minimize parking issues



North American Society for Trenchless Technology (NASTT)

2023 No-Dig Show

Portland, Oregon

May 1, 2023

MA-T6-02



STRUCTURAL REHABILITATION OF A 96" RCP

Product: GeoSpray 61 Geopolymer Mortar

Location: Santa Rosa, California



WHAT WERE THE ENVIRONMENTAL ELEMENTS OF PROJECT FOR GEOSPRAY 61 MORTAR

- Wildlife and aquatic life in stream permitting (EcoToxicity Testing)
- Dust control (Minimize exposure to public and surrounding area)
- Erosion Protecting (minimum disturbance to stream and hillside)
- Public distribution (foot traffic and construction equipment)
- Spills (contain all spills)
- Vegetation (minimize impacting or distorting vegetation)
- Noise (reduce noise because it is a residential area)

REGIONAL WATER BOARD AND FISH WILDLIFE FAVORABLE PROPOSED REDUCTION IN CURE TIME

Email correspondence from Authorities to SCWA:

CA Fish & Wildlife: *“After discussion with my team and with the water board, we concur with a conditioned acceptance of the use you have described. The condition of approval is what Kaete has laid out below in terms of a water quality monitoring. I would like to see your plan to monitor water quality before the sealant is used.”*

Regional Water Board: *“I have discussed this with other staff at my office. We believe it is acceptable with the cure time you propose. We would like to see a water quality monitoring plan and a contingency plan. A water quality plan may have something like upstream and downstream pH monitoring at specific time intervals after water is returned to the tube. Something like, within 30 min, then 2 hours, then... we leave it to you to propose something. A contingency plan would describe what measures you would take if the monitoring showed a spike in pH.”*

PROJECT LAYOUT



ENTRANCE OF THE PIPE



EXIT OF PIPE AND BYPASS PIPE



PULLING HOSE FROM PIPE TO STAGING AREA



CALIFORNIA CONSTRUCTION GENERAL PERMIT

Table 5. Test Methods, Detection Limits, Reporting Units and Applicable NALs

| Parameter | Test Method | Discharge Type | Min. Detection Limit | Reporting Units | Numeric Action Levels | (LUP Type 3) Receiving Water Monitoring Trigger |
|------------------|--|----------------|----------------------|-----------------|----------------------------|---|
| pH | Field test with calibrated portable instrument | Type 2 & 3 | 0.2 | pH units | Lower = 6.5 upper = 8.5 | Lower = 6.0 upper = 9.0 |
| Turbidity | EPA 0180.1 and/or field test with calibrated portable instrument | Type 2 & 3 | 1 | NTU | 250 NTU | 500 NTU |

Specific agencies involved included: California Regional Water Board ,
US Fish and Wildlife Services and US Army Corps of Engineers

FIGURE 1 - WATER DIVERSION DURING BYPASS PIPELINE CONSTRUCTION

SCALE: 1" = 30'

ANY FENCE IS ONLY NEEDED UNTIL JACKING PIT EXCAVATION IS COVERED AND UNLINED BYPASS CHANNEL EXCAVATION HAS COMMENCED.

TESTING 1ST FLUSH WATER BEFORE ESTABLISHING FLOW THROUGH PIPE

| WQMP SAMPLING RECORD | | | | | | |
|----------------------|---|----------|------|-----|--------|---------------|
| | Type | Time | NTU | pH | Result | Reference |
| 1 | Calibration | 8:54 AM | - | - | - | 1.a, 1.b, 1.c |
| 2 | Bypass Sample 1 (baseline) | 9:00 AM | - | 7.8 | - | 2.a, 2.b |
| 3 | Downstream Sample 1 (baseline) | 9:05 AM | - | 7.9 | - | 3.a |
| 4 | WQMP Sample 1 | 9:36 AM | - | 8.0 | PASS | 4.a, 4.b |
| 5 | WQMP Sample 2 | 10:11 AM | - | 8.0 | PASS | 5.a |
| 6 | Turbidity Upstream (added for record) | 1:58 PM | 1.35 | - | PASS | 6.a |
| 6 | Turbidity Downstream (added for record) | 1:59 PM | 3.89 | - | PASS | 6.b |



REPORT SUBMITTED

1126623 Santa Rosa Creek Vortex Tube Rehabilitation

Water Quality Monitoring Plan Record

DATE: 10/19/2021

Project Description:

The Work relevant to this document consisted of rehabilitation of Owner's vortex tube located at the Santa Rosa Creek diversion structure beneath Montgomery Drive, Santa Rosa, California. The Work included, but is not limited to, rehabilitation of approximately 112 linear feet of 8-foot diameter reinforced concrete pipe (Vortex Tube) via installation of Fiber Reinforced Mortar Lining (FRML).

Work Description:

FRML installation began on 10/07/21. Final placement of FRML (GeoSpray61 product) was completed Friday 10/15/21. 48 hours elapsed and work began to implement the approved Water Quality Management and Contingency Plan to restore streamflow through the vortex tube on Tuesday 10/19/21.

Calibration check of portable pH meter was performed. After the meter was confirmed to be calibrated, two stream samples were taken to establish pH baseline. The first sample, labeled *Bypass Sample 1* was taken on-site at the end of the bypass pipe. The second sample, labeled *Downstream Sample 1* was taken outside of the work area approximately 150' downstream. Once pH baseline measurements were

COMPLETED LINING

Project outcome

- Released water 24 hours after installation
- Water quality was not impacted for pH and turbidity for first flush
- No impacted to air emission
- Product met NSF 61 drinking standards



QUESTIONS ?



*GeoTree Solutions
understands rehabilitation within the
environment*

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